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D4038-042
Job Sheet 205180
[Barcode]

Part No: D4038-042 **Job Qty:** 1 pcs
Part Name: Angle Assembly Fwd RH
[Barcode]
Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 1/2/20 **Job Tracking No:**
Due Date: 2/27/20 **Created By:** Kimberley Guerin
Type: Stock **Description:**
Note: DWG D4038 REV.F SHEET 1 IPP REV:A NEW ISSUE 10-04-21 JLM VERIFIED BY:EC IPP Rev:B 11.01.31 as per dwg rev.c DD verified by:ec IPP REV:C 18.02.08 DWG REV.F DD VERF:DP
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	2/27/20	2/27/20	0.00	0.25	Small Fab - 1		58 JAN 03 2020 9-89
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
120	QC 5	1 pcs	2/27/20	2/27/20	0.00	0.00	QC 5 - 10		40 JAN 03 2020 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
121	Powdercoat - 1 White GI(A)-B4B	1 pcs	2/27/20	2/27/20	0.00	0.13	Powdercoat - 1 - B4B		

Plex 1/2/20 3:21 PM Dart.Guerin.Kimberley

			Powdercoat - 2 - B4B						
			Powdercoat - 3 - B4B		BR 20-01-7				
			Powdercoat - 4 - B4B						
122 QC 3	1 pcs	2/27/20	0.00 0.00	QC 3 - 10					
				QC 3 - 13					
				QC 3 - 15					
				QC 3 - 17					
				QC 3 - 18					
				QC 3 - 2					
				QC 3 - 28					
				QC 3 - 3					
				QC 3 - 30					
				QC 3 - 34					
				QC 3 - 36					
				QC 3 - 41					
				QC 3 - 51					
				QC 3 - 58					
				QC 3 - 59					
				QC 3 - 68					
				QC 3 - 9					
				QC 3 - 40	DAS 40 JAN 0 7 2020				
				QC 3 - 19	9-89				
				QC 3 - 43					
				QC 3 - 24					
				QC 3 - 61					
				QC 3 - 81					
				130 Packaging 3-1 - Stock - B4B	1 pcs	2/27/20	0.00 0.00	Packaging 3 - 1 - B4B	
								Packaging 3 - 2 - B4B	
Packaging 3 - 3 - B4B									
Packaging 3 - 4 - B4B									
Packaging 3 - 5 - B4B									
Packaging 3 - 6 - B4B									
Packaging 3 - 7 - B4B									
Packaging 3 - 8 - B4B									
Packaging 3 - 9 - B4B									
Packaging 3 - 10 - B4B									
Packaging 3 - 11 - B4B									
Packaging 3 - 12 - B4B									
Packaging 3 - 13 - B4B									
Packaging 3 - 14 - B4B									
Packaging 3 - 15 - B4B									
Packaging 3 - 16 - B4B									
Packaging 3 - 17 - B4B									
Packaging 3 - 18 - B4B									
Packaging 3 - 19 - B4B									
Packaging 3 - 20 - B4B									
Packaging 3 - 21 - B4B									
Packaging 3 - 22 - B4B									
Packaging 3 - 23 -	DAS 84 9-89								
								ST S10	
								Plex 1/2/20 3:21 PM Dart.Guerin.Kimberley	

					B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
140 QC 21 - SA	1	2/27/20	0.00 0.00	QC 21 - SA - 21		
	pcs			QC 21 - SA - 70		
				QC 21 - SA - 53		

Part Op 110 - (Small Fab) ASSEMBLE AS PER DWG
Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
121 - (White Gloss (Ref: 4.3.5.1) per QSI005 4.3-Alum) START TIME: 9:15 AM 2/11/2020 OVEN TEMPERATURE: 320°
FINISH TIME: 9:45
122 - (QC3- Inspect Part Finish)
130 - (Identify as per dwg & Stock Location:)
140 - (QC21- Final Inspection - Work Order Release)

Q13730

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-14A	Bolt	2 Ea (2 ea)	110-Small Fab - 1	5112900
D4038-10	Block	1 pcs (1 ea)	110-Small Fab - 1	5182335
D4038-2	Angle, Fwd, RH	1 pcs (1 ea)	110-Small Fab - 1	5182310
D4038-6	Block	1 pcs (1 ea)	110-Small Fab - 1	5182321
MS21042L3	Nut	2 Ea (2 ea)	110-Small Fab - 1	5218253
NAS1149D0363J	Washer	4 Ea (4 ea)	110-Small Fab - 1	5532646

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	AN3-14A	2	170	0
	D4038-10	1	2	0
	D4038-2	1	1	0
	D4038-6	1	2	0
	MS21042L3	2	2,002	0
	NAS1149D0363J	4	1,132	0

Part Specifications

Specifications could not be found.

ST349
ST070
ST069
ST070
STB05
ST064